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Omnidirectional Quadruped Robot Multidirektionell Fyrbent Robot

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Abstract

There are a lot of quadruped robots in the world, but few are omnidirectional. Therefore this thesis describes the production and design process of such a robot. Examining earlier quadruped robots determined that a central microcontroller is required to control it, and servo motors are used to power the robots joints. Reaserch also determined the base of the mathematical methods used. Additionally, there are multiple types of sprawling gaits, ranging from statically stable to dynamically stable. In this project a statically stable gait is used. The thesis illustrates the mathematical models used to define the omnidirectional movement, and describes the code used to implement it. The result is a robot that can move omnidirectionally, both normally and upside down. The results show that there is a deviation depending upon the direction, but it is small. The main advantage of omnidirectionallity is the ability to change movement direction without stopping or turning. It also enables directional adjustment without requiring any steps.

Keywords

Mechatronics, Robotics, Quadruped robot, Omnidirectional robot.

Referat

Multidirektionell Fyrbent Robot

Det här projektet gick ut på att skapa en krypande fyrbent robot som kan gå i alla riktningar utan att rotera runt sitt eget centrum. Det finns idag redan ett stort antal olika fyrbenta robotar, men få kan gå i alla riktningar. Därav så beskriver den här rapporten framtagningen och designprocessen för en sådan robot. Undersökning av fyrbenta robotar visade att en mikrokontroller är nödvändig för att kontrollera roboten och servomotorer bör användas för att driva lederna. Förstudeierna gav även basen för de matematiska modellerna som används för rörelserna, samt vetskapen om ett flertal olika typer av gångstilar, allt från statiskt stabil till dynamiskt stabil. I det här projektet beskrivs de matematiska modellerna som används för att definiera rörelsen i alla riktningar och hur dessa appliceras i programmeringen av roboten. Resultatet blev en robot som kan gå i alla riktningar utan att rotera runt sitt centrum, både normalt och uppochner. Detta ger möjligheten att byta rörelse riktning utan att behöva stanna eller vända sig, samt möjliggör även riktnings korrektioner utan att kräva extra steg.

Nyckelord

Mekatronik, Robotar, Fyrbenta robotar, Multidirektionell robot.

List of Abbreviations

PWM Pulse Width Modulation
DC Direct Current
RAM Random-Access Memory
EEPROM Electrical Erasable Programmable Read-Only Memory
PLA Polyactic acid
STL Standard Triangle Language
3D Three Dimensional

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Chapter 1

Introduction

1.1 Background

Throughout the world the industrial applications of robotics are large and there is no question that robotics are constantly being more and more implemented in our every day lives. Cars are on their way to become self driving, entire industrial facilities are able to run autonomously at night and the military are using a lot of funds to create the future of warfare. Many of the robots in use all over the world are mainly traveling on wheels, but are wheels the best answer? The majority of land is unpaved and not very accessible on wheels, for this environment walking robots are an important alternative thanks to their ability to move more freely and independent of flat surfaces [1]. There are many different ways to go on building a walking robot, there are biped robots, triped robots, quadruped robots, hexapod robots and so on. This thesis shows the construction of a quadruped robot with a sprawling-type of movement pattern resembling a spider [1]. Many of the quadruped robots you can find online are dependent on being positioned a specific way, but the authors of this thesis wanted to make a robot that was not dependent on this. In rough terrain where a multi legged robot is often made to travel, the terrain can possibly make the robot fall over. In order to eliminate this problem the robot in this thesis has the ability walk upside down without a problem.

1.2 Purpose

The purpose of this Bachelor's Thesis is to design and build a functioning prototype of a wireless walking four legged sprawling robot. The main research questions to be answered in this Thesis are,

- How can a four legged robot be constructed to make it independent of what direction is up and down?
- How can a four legged robot be constructed to make it omnidirectional?

• What "gait" has an optimal stability to speed ratio?

1.3 Scope

Due to this being a Bachelor's Thesis the time frame and funds were limited, constrains were necessary in order to make deadline and not go over budget. The main focus was to build the physical prototype of a four-legged robot and give it the ability to move in any direction, no matter which direction the robot was facing. As a secondary focus the robot was also built so that it could move independent of which side was currently upwards. If time allows testing will also be done to determine the optimal gait for the robot.

1.4 Method

In order to answer the research questions presented above different working methods were applied throughout the project. At an early stage research had to be done in the different areas and technologies used in the project such as microcontrollers, servomotors, movement algorithms and wireless connections. The information was collected from different scientific papers, articles and course literature.

Once sufficient theoretical information was obtained through research the design of the prototype was initiated. The main focus at this stage was to create the robot and its essential parts, the four legs. As a starting point a single leg was built with three servomotors controlled by an Arduino UNO. Once one leg functioned as desired, all four were built and assembled together on a main frame. The code was then developed so that the robot could move equally in all directions and upside down.

Chapter 2

Theory

The following chapter presents the necessary theory needed for the project.

2.1 Microcontrollers



Figure 2.1. Microcontroller Arduino UNO [2]

A microcontroller is a single Integrated Circuit used in many everyday appliances and tools, it gathers input, process information, and outputs a certain action. They operate usually at low speeds around 1MHz to 200MHz [3]. The main components of a microcontroller are an A/D converter, a microprocessor, Random-Access Memory (RAM), a flash memory, the Electrical Erasable Programmable Read-Only Memory (EEPROM), the Serial Bus Interface and the Input/Output ports. The microcontroller used in this project is an Arduino UNO, see figure 2.1, which has a lot of external components available at a low price [2].

2.2 DC servo motors



Figure 2.2. Servo motor [4]

A servo motor is a small and very energy efficient motor excellent for small or large project that require specific positioning of the shaft. Inside a micro servo motor used in this build, see above in figure 2.2, there is a small DC motor, potentiometer and a control circuit. As the motor rotates the potentiometers resistance changes, allowing the control circuit to regulate how much and in which direction movement is happening. A servo motor uses proportional control, meaning the speed of the motor is proportional to the difference between its actual position and desired position. The closer it is to its desired position, the slower it will move, allowing it to be very efficient. Servo motors are controlled with pulse width modulation (PWM), depending on the width of the pulses the motor will turn a specific amount. Once the shaft of a servo is in the desired position it will continue holding that position to the torque rating of the servo [5].

2.3 Movement of a four-legged robot

There are many different ways of moving a robot forward, so called "gaits". The purpose of this thesis to build a four legged robot, and for it to work well a good walking movement is required. The main different gait patterns are dynamic stableand static stable gait. Dynamic stable moves the legs fast enough that the centre of mass does not have time to shift to an unstable position. Trotting gait is a dynamic pattern moving the diagonal legs simultaneously, this gait is fast but not very stable. Static stable moves one leg at a time, and shifts the center of mass away from the moving leg, making it very stable but slower than dynamic gaits. It is possible to combine the two methods by moving legs partly simultaneously and partly alone. This allows for some of the stability from static stable gait to be combined with some of the speed from dynamic stable gait [6]. An additional requirement to move

2.4. INVERSE KINEMATICS

the robot is that when each leg moves the robot has to shift its weight away from the leg so that the robot does not fall towards it when it lifts of the ground.

2.4 Inverse kinematics

A robots movement can be controlled in different ways, you can hard code the desired angles and speeds that motors need to move in order to get a certain movement for a arm or leg, or you can use mathematical expressions to calculate these angles depending on inputs. The second is called Inverse Kinematics and enables greater mobility, since it enables control of movement without calculating the appropriate angles for each step [7].

2.5 Solid Edge

To make a 3D model of the robot a software called Solid Edge was used. Solid Edge is a mechanical design system with many tools at hand to create 3D digital prototypes [8]. 3D modeling of a prototype before construction is extremely useful when figuring out the right design without spending time and materials to build something that work well in the end.

2.6 3D-Printing

In order to make the necessary parts for the robot that were not electrical components ordered online a 3D-printer was used. A 3D-printer takes a 3D model of the object to be printed in form of a STL file and makes it out of PLA plastic. The printing software also allows many different settings for the prints to reach the desired weight and detail. This method of constructing parts makes more complex and lightweight structures possible due to the precision of a 3D-printer and the low density of the plastic.

Chapter 3

Method

The following chapter describes the full process in detail for construction and testing of the robot.

3.1 Omnidirectional movement

Using Inverse Kinematics [7] to calculate the angles in the robots joints in reference to a predefined coordinate system enables the use of coordinates relative to each corner to place the legs. This in turn enables the use of other coordinate systems to control the positioning of the legs. This enables controlled movement that can be defined to create an omnidirectional area of available steps. Rotation matrices allow the calculation of the same movement relative to the body in each legs coordinate system.

3.2 Prototype construction

When planning the construction of the first prototype the main factors where to apply the concept of a sprawling-type robot, as seen in figure 3.1, as well as make the design symmetrical. Symmetry was required in joint placement, and the mobility of the joints. The end part of the leg also required symmetric design, to enable movement independent of upwards direction.

The first prototype made only consisted of three servo motors of model MS-1.3-9 [9] representing a single leg. From this prototype tests were made to see how well the servos worked together to move a leg and how a program for the microcontroller should be constructed. The next step included the making of a prototype in Solid Edge, see figure 3.2. Each leg has three parts, with a servo in each joint. The first part, closest to the center, enables horisontal rotation. The other two parts enable movement that keep a consistent height of the end of the leg, while also enabling the end to be further from or closer to the center. The part furthest from the center is also symmetrical to enable the robot to walk while upside down. When the design satisfied the needs for the robots movement, the parts were made with a 3D-printer



Figure 3.1. Schematic diagram of a sprawling-type robot, made by the authors.



Figure 3.2. 3D model prototype 2 designed in Solid Edge, made by the authors.

using PLA plastic. The settings for all of the prints were 20 percent infill and a printing speed of 40 mm/s. Once all parts were printed the second prototype could be assembled and the full software production for the testing of different walking movements could begin.

The tests on the first prototype revealed that though movement could be controlled correctly the size of the robot was slightly to much for the servo motors. To solve this a third and final prototype, shown in figure 3.3 was created. The third prototypes legs where constructed so that the horizontally moving part of the leg was closer to the center as well as shorter to minimize the momentum required from the servo motors. The end piece of the leg was shortened, though it remained longer than the middle piece. This enabled the robot to move its feet closer to its body, without changing its height. However, the middle piece was lengthened to maintain the possible range of the steps.

3.2. PROTOTYPE CONSTRUCTION



Figure 3.3. 3D model prototype 3 designed in Solid Edge, made by the authors.

The final prototype assembled with all components in place can be seen in figure 3.4.



Figure 3.4. Final prototype, picture taken by the authors.

3.3 Software

The first program was built on the concept of static stable gait to get the robot moving in a stable but slow motion. The code was built in several functions, one calculated the angles the servo motors had to make relative to any end position of the robots foot during movement using inverse kinematics. The figures 3.5 and 3.6 below shows the trigonometrical problems that had to be solved in order to achieve this result. In order to calculate the desired angle θ_1 for the first joint, equation 3.1 was used.



Figure 3.5. Leg seen from above, illustrating the calculation of θ_1 , made by the authors.



Figure 3.6. Leg seen from the side, illustrating the calculation of θ_2 and θ_3 , made by the authors.

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$$\theta_1 = 45^\circ + \arctan(\frac{StepY}{StepX}) \tag{3.1}$$

The angle θ_2 for the mid joint could be calculated using equation 3.2 and the angle θ_3 of the end joint was calculated using equation 3.3.

$$\theta_2 = \arccos(\frac{L_{part}^2 + H^2 + L_{mid}^2 - L_{end}^2}{2\sqrt{L_{part}^2 + H^2}a}) - \tan(\frac{H}{L_{part}})$$
(3.2)

$$\theta_3 = \frac{\pi}{2} - \arccos(\frac{L_{mid}^2 + L_{end}^2 - L_{part}^2 - H^2}{2L_{mid}L_{end}})$$
(3.3)

This information is sent to another function which interpolates the servo angles in relation to the previous position and the next position. In order to do achieve this, the code uses the Arduino library Ramp.h [10], which contains multiple functions for interpolation. One of the main functions used in the code is **go(newvalue, rampduration, rampmode, loopmode)**, which takes a value to interpolate to and the desired duration of the interpolation. If the *ramp* variable is set to the current position to a new one. Thus, enabling a very smooth motion by continually using the *Servo.h* [11] libraries *write* function. This setup enables easy control of the movement, as it only requires a desired height of the robots centre plate relative to the ground and the next position of the foot relative to its neutral resting position. However, moving a leg requires that the robot does not place any weight on it. Therefore, the center of mass has to be slightly shifted away from the leg that moves, so that it is in the area supported by the other three legs, as in figure 3.7.



Figure 3.7. The center of mass's movement to accommodate lifting the bottom right leg, illustrated by the authors.

the robot also has to adjust its center of mass to move in the desired direction. In the first program this was implemented by twisting each leg without lifting it, thus propelling the robots center forward. The second program expanded upon the first, introducing user input through the serial monitor and walking in four directions. The ability to move in different directions was accomplished using different cases of leg movement, depending upon the users input. The robot then took a predefined step towards the walking direction. This program was dependent on an initial positioning of the legs according to the desired walking direction before moving.



Figure 3.8. Coordinate systems for the robot, illustrated by the authors.

The third and final program implemented omnidirectional movement using a circular coordinate system, shown in figure 3.8, as well as a more stable adjustment of the center of mass. Using a circular coordinate system it is possible to define the same movement for each leg relative to a predefined center position, relative to the robot, symmetrically at each corner. The movement is defined relative to the center point of the circular system then transformed to the coordinate system of each leg using the equation 3.4.

$$\begin{bmatrix} X_n \\ Y_n \end{bmatrix} = \begin{bmatrix} BasePoint \\ BasePoint \end{bmatrix} + T_n \begin{bmatrix} X \\ Y \end{bmatrix},$$
(3.4)

where T_n is the transformation matrix for each corner *n* as shown in table 3.1.

Table 3.1. Table of coordinate conversions.

Corner 1	Corner 2	Corner 3	Corner 4	
$\begin{bmatrix} 0 & 1 \\ -1 & 0 \end{bmatrix}$	$\begin{bmatrix} 1 & 0 \\ 0 & 1 \end{bmatrix}$	$\begin{bmatrix} 0 & -1 \\ 1 & 0 \end{bmatrix}$	$\begin{bmatrix} -1 & 0 \\ 0 & -1 \end{bmatrix}$	

Sending the location in a coordinate system specific for each leg enables the leg to move in the desired direction of movement, independent of its relative position to the body of the robot. The limits upon this movement are set by the maximum and

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minimum radius of the circular system. The maximum is defined by the longest step away from the robot possible. The minimum is defined by how close to its body the robot can move its legs. To handle omnidirectionality, the circular system is centered between the longest and shortest step, so that it can move an equal distance independent of the relative direction. The overlap of all the legs movement areas relative to the robots body, in figure 3.9 shows that a circle is a good match relative to its complexity.



Figure 3.9. The overlap of the available area of movement for each of the four corners, and the circle of movement defined for omnidirectionality, illustrated by the authors.

To achieve smooth movement the center adjustment was changed to include a simultaneous ramp for all legs. Additionally the changes in angles for the legs were adjusted so that they would shift the robot in the desired direction. This was achieved by modifying the order the legs moved. The program recognizes the forward direction and defines each leg according to its relative position to the direction using a switch case. At first the leg pointing closest to the direction of the movement and the opposite leg move until their positions are at the front of their movement field defined the circular coordinates. Then the center of mass is moved forward by adjusting the positions of all legs. The two legs that moved before are returned to the base point, and the two other legs end up at the back of their movement field. The actual position of the robots feet on the ground does not change when moving the center this way, so it is the movement of the center of mass that has changed their position relative to their base position. The robot then repeats this process with the other two legs. The entire step cycle is demonstrated in 3.10 and the flowchart for this movement is illustrated in figure 3.11.

Because the base stance of the robot is to have every leg on the base point the robot needs to return to its base stance if the direction changes so much that it switches case. The robot will assume its base stance when it does not receive input from the serial monitor. If there is no pause between the inputs the robots movement may not entirely be in the right direction for the first step in the new



Figure 3.10. Illustration of one step sequence, made by the authors.

direction. Additionally the third program adjusts the center shift during movement, shown in figure 3.7, so that it is relative to the desired height. This means that the robot will adjust an equal amount no matter the height. This means the robot is more stable than earlier at lower heights, and retains the same stability at other heights.

3.4 Hardware and electrical circuit

The electrical hardware used in this project consisted of the Arduino UNO and twelve micro servo motors. These are connected according to the diagram in 3.12. The servo motors are powered by four AAA batteries, as that gives the highest tolerable voltage. The arduino is powered by another computer which also controls the robots movement through inputs to the Serial monitor.

3.4. HARDWARE AND ELECTRICAL CIRCUIT



Figure 3.11. Flowchart for a full step cycle in the final program, made with Lucid[12]



Figure 3.12. Circuit created in tinkercad [13]

Chapter 4

Results

The combination of the final prototype and code was a robot that could move smoothly in any direction, and upside down. However, the legs appear to handle movement perpendicular to their base state better than movement parallel to it. The robot was able to walk when the base point, standard height and step radius where within reasonable values. The tests showed that the best base height was at 60mm. With an increased step radius the robot could walk further. Unfortunately it was limited by the power of the servo motors, as they could not counteract the momentum upon the foot. If this limit was exceeded the robot collapses, and will in most cases not be able to right itself. Lower height means the robots legs handle collapsing better, as their believed ground height is closer to the actual ground height.

The omnidirectional movement area was most limited by diagonal movement as seen in figure 3.10. This is because the robots legs move closer or further away from the body, rather than more side to side relative to the body.

To test different speeds, the robot was measured while taking ten steps in the 270° direction, at different interpolation times.

Ramp	100	250	400
cm	14	28	31

Table 4.1. Length walked after 10 steps of 25 in direction 270° .

To test the quality of the omnidirectionallity, tests of how far the robot moved with the same step length in several directions were performed.

Table 4.2. Length walked after 15 steps of 20 in several directions, Ramp = 250.

Direction	22.5°	45°	90°
cm	42	51	38

Chapter 5

Discussion and Conclusion

5.1 Test results

The results of the test of different interpolation time show that faster movements leads to shorter distance traveled, but between 250ms and 400ms the difference is not substantial. From visual observation of the test it is clear that this is dependent on the amount of friction between the feet and the floor tested on. Thanks to the faster relative movement on the surface, the grip is lower and therefor results in shorter steps. To counter this we could have tried different surfaces, as well as find a better way to increase the grip of each foot.

When testing different angular directions we saw that the legs appear to handle movement perpendicular to their base state better than movement parallel to it. We are not sure exactly why this is the case because the step radius was the same for all the test, but our theory is that thanks to the different positioning patterns of the legs, the shift of the center off mass is more or less effective.

5.2 Base height and its effect on the robot

If the center of mass is out of the area where it is stable, its fall will accelerate faster at higher heights, because of the increased momentum of a longer rotational arm. This means that a robot will experience a larger force upon the supporting leg when the base height is higher. This means that the robot can shift its center of mass further at lower heights, while still maintaining the same level of stability.

5.3 Movement over rough terrain.

Because the robot has no sense of what is around it, it has no ability to correct for rough terrain. However, if the robots capabilities were expanded to sense the terrain around it, it could be adjusted to be able to walk across rough terrain. One way to do this would be to use the overlap of available stepping points in the terrain and the area where the robot steps.

5.4 Implementation of wireless control.

The robot is controlled by a serial monitor, and its steps are defined by angle relative to the robot and step size, as well as whether it is upside down or not. This could easily be adapted in to a wireless connection where the robot receives the needed inputs from a Bluetooth connected device instead of the Serial Monitor. A step in one direction would for example only need the angle of direction, a step speed and knowledge of if it is upside down. The robot would then executes one full step cycle in that direction, before receiving a command again. In the code, this would simply be a change of where the input comes from. However it would require a Bluetooth module for the Arduino. Due to limitations stated in the scope this was not implemented for the robot during the project, but its a possible future development.

5.5 Gaits

To make the robot walk, there are many more possible gaits than the one that was implemented. Ranging from highly dynamic to statically stable, these could increase the robots speed, if implemented well. Due to limitations, primarily time, gait testing was very limited. We could only make the robot walk well and omnidirectional using a slow stable gait. The robot could be improved by testing over values between fully dynamic gait and fully stable gait. This would give the highest speed at which the robot could still move reliably. An additional factor for the speed is the correlation between the size of steps and how fast they are taken.

5.6 Accuracy

With the available resources it is not possible to achieve incredible accuracy during movement. In part this is due to the fact that the components did not fit perfectly together. The servo arms are slightly loose, all components are assembled by hand, and servo motors do not have 100% accuracy. These discrepancies amount to a loss of accuracy that is noticeable in the robots movement. Some of the discrepancies have been counteracted in the code, for example adjusting all values for the angle of a certain motor by a small degree because it was slightly crooked. However, the design of the robot could be improved to be less loose and give a more stable movement.

A problem while testing was that the robots feet often slipped on the surface it walked on. Though this was mostly a problem at lower interpolation times, it might still have affected the tests run on higher interpolation times. Additionally the battery power might have had an effect on the results, as the robot seemed to get slower towards the end of testing. Also the human error and the suitable measurement instruments available limited the precision of the measurements. Taking more steps

5.7. CONCLUSION

while testing each angle would increase the reliability of the measurements, but the current amount still gives relatively reliable results.

5.7 Conclusion

To solve the first research question, how to make the robot independent of what direction is up and down, the legs were built symmetrically. Additionally, the software was adjusted to mirror some parts of the movement to achieve the same movement independent of which side was up.

To solve the second research question, how can a four legged robot be constructed to make it omnidirectional, a circular movement area was defined for each leg, so that the steps would be the same no matter the direction. The omnidirectional movement area was most limited by diagonal movement as seen in figure 3.10. This is because the robots legs move closer or further away from the body, rather than more side to side relative to the body.

To explore the third research question, what "gait" has an optimal stability to speed ratio, the tests show that the robots movement is most reliable when taking steps within the radius of 25mm, with a leg motion time of around 250ms per move.

5.8 Future work

Improvements that could be made upon the robot include the implementation of wireless control, as discussed above. Additionally the robot could be optimized in many ways. The 3D model could be optimized for weight. The parts of the legs could be optimized so that the horizontally moving part is closer to the center, thus lessening the load upon the joints. Additionally, the length of the middle and end parts could be adjusted so that they could handle the momentum of full extension.

The robot could also be optimized in its movement. This could be done with extensive testing, as only coarse tests were made for several parts of the system. The omnidirectional circular area could be exchanged for an area better fitting to the available overlap displayed in 3.9. However, this would make the robot slightly dependent of what direction it is walking, making it a trade-off between omnidirectionality and speed.

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Appendix A

Arduino UNO datasheet

ATmega328P

Atmel

8-bit AVR Microcontroller with 32K Bytes In-System Programmable Flash

DATASHEET

Features

- High performance, low power AVR[®] 8-bit microcontroller
- Advanced RISC architecture
 - 131 powerful instructions most single clock cycle execution
 - 32 × 8 general purpose working registers
 - Fully static operation
 - Up to 16MIPS throughput at 16MHz
 - On-chip 2-cycle multiplier
 - High endurance non-volatile memory segments
 - 32K bytes of in-system self-programmable flash program memory
 - 1Kbytes EEPROM
 - 2Kbytes internal SRAM
 - Write/erase cycles: 10,000 flash/100,000 EEPROM
 - Optional boot code section with independent lock bits
 - In-system programming by on-chip boot program
 - True read-while-write operation
 - Programming lock for software security
- Peripheral features
 - Two 8-bit Timer/Counters with separate prescaler and compare mode
 - One 16-bit Timer/Counter with separate prescaler, compare mode, and capture mode
 - Real time counter with separate oscillator
 - Six PWM channels
 - 8-channel 10-bit ADC in TQFP and QFN/MLF package
 - Temperature measurement
 - Programmable serial USART
 - Master/slave SPI serial interface
 - Byte-oriented 2-wire serial interface (Phillips I²C compatible)
 - Programmable watchdog timer with separate on-chip oscillator
 - On-chip analog comparator
 - Interrupt and wake-up on pin change
- Special microcontroller features
 - Power-on reset and programmable brown-out detection
 - Internal calibrated oscillator
 - External and internal interrupt sources
 - Six sleep modes: Idle, ADC noise reduction, power-save, power-down, standby, and extended standby

- I/O and packages
 - 23 programmable I/O lines
 - 32-lead TQFP, and 32-pad QFN/MLF
- Operating voltage:
 - 2.7V to 5.5V for ATmega328P
- Temperature range:
 - Automotive temperature range: -40°C to +125°C
- Speed grade:
 - 0 to 8MHz at 2.7 to 5.5V (automotive temperature range: -40°C to +125°C)
 - 0 to 16MHz at 4.5 to 5.5V (automotive temperature range: -40°C to +125°C)
- Low power consumption
 - Active mode: 1.5mA at 3V 4MHz
 - Power-down mode: 1µA at 3V

Appendix B

MS-1.3-9 Servo motor datasheet

MS-1.3-9

Servo Motor MS-1.3-9



- Dimensions: 23.2 x 12.5 x 22 mm
- Operating Speed: 0.12sec/60degree (4.8V), 0.10sec/60degree (6V)
- Stall Torque: 1.3kg.cm/18.09oz.in(4.8V)
- Operating Voltage: 4.8V~6V
- Control System: Analog
- Direction: CCW
- Operating Angle: 120degree
- Required Pulse: 900us-2100us
- Bearing Type: None
- Gear Type: Plastic
- Motor Type: Metal
- Connector Wire Length: 20 cm

Appendix C

Arduino code

```
1 //Omnidirectional quadruped sprawling type robot
2 //Bachelors Thesis MF133X
3 //Date: 2021-05-21
4 //Authors: Samuel Stenow, Simon Lindenfors
5 //Description: Code running on Arduino Uno.
6 //Recieves input from the serial monitor
7 //Translates inputs into movement
9 #include <Servo.h>
10 #include <Ramp.h>
11
12
13 Servo End_One; //End servo of leg one
14 Servo Mid_One; //Mid servo of leg one
15 Servo First_One; //First servo of leg one
16
17 Servo End_Two; //End servo of leg Two
18 Servo Mid_Two; //Mid servo of leg Two
19 Servo First_Two; //First servo of leg Two
20
21 Servo End_Three; //End servo of leg Three
22 Servo Mid_Three; //Mid servo of leg Three
23 Servo First_Three; //First servo of leg Three
24
25 Servo End_Four; //End servo of leg Four
26 Servo Mid_Four; //Mid servo of leg Four
27 Servo First_Four; //First servo of leg Four
28
29 double L_mid = 55; //Length of mid part
30 double L_end = 80; //Length of end part
31 double L_first = 9 + 18; //Length of first part
32 double StepRadius = 20; //Radius of circle which foot can move within
33 double Base_point = 50; //centrpoint of the cirkle (x and y distance
     from the first servo to this point)
34 double Base_height = 60; //the centre parts base height from ground
35
36 int i;
```

```
37 int j;
38
39 double StandardAngle = 90; //Standard angle for mid and end servo
40 double v_First; //Angle of first servo
41 double v_Mid; //Angle of mid servo
42 double v_End; // Angle of end servo
43
44 double L_hyp;
45 double L_part; //partial lenght from first servo to foot position
      without length of first part
46
47 String input; //input from serial monitor
48 int intInput; // input from serial monitor converted to integer
49
50 struct Leg{ //Struct for every leg
51
52
    String Name; //Name of the leg
    Servo First; //servo of first joint
53
    Servo Mid; //servo of mid joint
54
55
    Servo End; //servo of end joint
56
57
    double midCorrection; //small angle correction of mid joint
58
    double endCorrection; //small angle correction of end joint
59
    double First_Pos; //current angle position of first joint
60
    double Mid_Pos; //current angle position of mid joint
61
62
    double End_Pos; //current angle position of end joint
63
    double totX; //
64
    double totY; //
65
66
    ramp First_Ramp; //ramp variable for first joint
67
    ramp Mid_Ramp; //ramp variable for mid joint
68
    ramp End_Ramp; //ramp variable for end joint
69
70
    double v_First_Deg; //new angle for first joint
71
    double v_Mid_Deg; //new angle for first joint
72
    double v_End_Deg; //new angle for first joint
73
74 }:
75
76 struct Leg LegOne,LegTwo,LegThree,LegFour; //creating struct for all
     four legs
77
78
79 void setup()
80 {
81
    Serial.begin(9600);
82
    End_One.attach(11); //Tilldelar varje servo en port
    Mid_One.attach(12);
83
    First_One.attach(13);
84
85
86
    End_Two.attach(8);
    Mid_Two.attach(9);
87
88 First_Two.attach(10);
```

```
End_Three.attach(2);
90
     Mid_Three.attach(3);
91
     First_Three.attach(4);
92
93
94
     End_Four.attach(5);
95
     Mid_Four.attach(6);
96
     First_Four.attach(7);
97
98
     //Asigning every struct variable to each leg
99
     LegOne.Name = "Leg One";
100
     LegOne.First = First_One;
101
     LegOne.Mid = Mid_One;
102
     LegOne.End = End_One;
103
104
     LegOne.First_Pos = 90;
     LegOne.Mid_Pos = 90;
105
     LegOne.End_Pos = 90;
106
107
     LegOne.midCorrection = - 10;
108
     LegOne.endCorrection = - 10;
109
     LegOne.First_Ramp = 0;
110
     LegOne.Mid_Ramp = 0;
     LegOne.End_Ramp = 0;
111
     LegOne.v_First_Deg = 0;
112
     LegOne.v_Mid_Deg = 0;
113
     LegOne.v_End_Deg = 0;
114
115
116
     LegTwo.Name = "Leg Two";
     LegTwo.First = First_Two;
117
118
     LegTwo.Mid = Mid_Two;
     LegTwo.End = End_Two;
119
     LegTwo.First_Pos = 90;
120
     LegTwo.Mid_Pos = 90;
121
     LegTwo.End_Pos = 90;
122
123
     LegTwo.endCorrection = 5;
     LegTwo.First_Ramp = 0;
124
125
     LegTwo.Mid_Ramp = 0;
     LegTwo.End_Ramp = 0;
126
     LegTwo.v_First_Deg = 0;
127
128
     LegTwo.v_Mid_Deg = 0;
129
     LegTwo.v_End_Deg = 0;
130
     LegThree.Name = "Leg Three";
131
     LegThree.First = First_Three;
132
     LegThree.Mid = Mid_Three;
133
134
     LegThree.End = End_Three;
135
     LegThree.First_Pos = 90;
136
     LegThree.Mid_Pos = 90;
     LegThree.End_Pos = 90;
137
138
     LegThree.First_Ramp = 0;
139
     LegThree.Mid_Ramp = 0;
140
     LegThree.End_Ramp = 0;
141
     LegThree.v_First_Deg = 0;
     LegThree.v_Mid_Deg = 0;
142
```

89

```
LegThree.v_End_Deg = 0;
143
144
    LegFour.Name = "Leg Four";
145
     LegFour.First = First_Four;
146
     LegFour.Mid = Mid_Four;
147
148
     LegFour.End = End_Four;
149
     LegFour.First_Pos = 90;
150
     LegFour.Mid_Pos = 90;
151
     LegFour.End_Pos = 90;
152
     LegFour.endCorrection = -20;
     LegFour.First_Ramp = 0;
153
     LegFour.Mid_Ramp = 0;
154
     LegFour.End_Ramp = 0;
155
     LegFour.v_First_Deg = 0;
156
     LegFour.v_Mid_Deg = 0;
157
158
     LegFour.v_End_Deg = 0;
159 }
160
161 void TurnOff() {
162
     End_One.detach(); //disconnecting every servo from its signal port
163
     Mid_One.detach();
164
     First_One.detach();
165
     End_Two.detach();
166
     Mid_Two.detach();
167
     First_Two.detach();
168
169
     End_Three.detach();
170
     Mid_Three.detach();
171
     First_Three.detach();
172
173
     End_Four.detach();
174
     Mid_Four.detach();
175
     First_Four.detach();
176
177 }
178
179 //-----
180
181 void Interpolate (struct Leg * leg, int Time) { // interpolates the
      given values using go function in Ramp.h
182
     leg -> First_Ramp = leg -> First_Pos;
183
     leg -> Mid_Ramp = leg -> Mid_Pos;
     leg -> End_Ramp = leg -> End_Pos;
184
     leg -> First_Ramp.go(leg -> v_First_Deg, Time);
185
     leg -> Mid_Ramp.go(leg -> v_Mid_Deg + leg -> midCorrection, Time);
186
187
     leg -> End_Ramp.go(leg -> v_End_Deg + leg -> endCorrection, Time);
188 }
189
190 //-----
191
192 void Write (struct Leg * leg) { //writes the new position for each
      servo
     leg -> First.write(leg -> First_Ramp.update());
193
194 leg -> Mid.write(leg -> Mid_Ramp.update());
```

```
195 leg -> End.write(leg -> End_Ramp.update());
196 }
197
198 //-----
199
200 void update_position (struct Leg * leg){ //updates the positions of
      each servo
201
    leg -> First_Pos = leg -> First_Ramp.update();
    leg -> Mid_Pos = leg -> Mid_Ramp.update();
202
    leg -> End_Pos = leg -> End_Ramp.update();
203
204 }
205
206 //-----
207
208 void Move (struct Leg * leg){ //calls for interpolation, write of
      servos and updates their position
209
    Interpolate(leg, 250);
210
211
    while(leg -> First_Ramp.isRunning()){
212
213
     Write(leg);
214
     7
215
216
   update_position(leg);
217 }
218
219 //-----
220
221 //calculate every new angle for joints
222 void Calculate_angles (struct Leg* leg, double Height, double StepX,
      double StepY, bool upside_down, bool simultaneously){
223
     v_First = PI/4 + atan(StepY/StepX); //calculates angle for first
224
      servo
225
     L_part = sqrt(pow(StepY,2) + pow(StepX,2)) - L_first;
226
227
     L_hyp = sqrt(pow(Height,2) + pow(L_part,2));
228
     v_Mid = acos((pow(L_hyp,2) + pow(L_mid,2) - pow(L_end,2))/(2*L_hyp*
229
     L_mid)) - atan(Height/L_part); //calculates angle of mid servo
230
     v_End = PI/2 - acos((pow(L_mid,2) + pow(L_end,2) - pow(L_hyp,2))
      /(2*L_mid*L_end)); //calculates angle of end servo
231
232
     if (upside_down &! simultaneously) { //if the robot is upside down
233
      and only one leg is suppose to move
      leg -> v_First_Deg = v_First * (180/PI); //saves angle to struct
234
235
       leg -> v_Mid_Deg = StandardAngle - v_Mid * (180/PI);
       leg -> v_End_Deg = StandardAngle - v_End * (180/PI);
236
237
       Move(leg);
238
    }
     else if (simultaneously &! upside_down){ //if robot is suppose to
239
     move all legs simultaniously and is not upside down
240 leg -> v_First_Deg = v_First * (180/PI);
```

```
leg -> v_Mid_Deg = StandardAngle + v_Mid * (180/PI);
241
242
       leg -> v_End_Deg = StandardAngle + v_End * (180/PI);
     }
243
     else if (simultaneously && upside_down){ //if robot is suppose to
244
      move all legs simultaniously and is upside down
       leg -> v_First_Deg = v_First * (180/PI);
245
       leg -> v_Mid_Deg = StandardAngle - v_Mid * (180/PI);
246
247
       leg -> v_End_Deg = StandardAngle - v_End * (180/PI);
248
     }
249
     else{ // if robot is suppose to only suppose to move one leg and is
       not upside down
       leg -> v_First_Deg = v_First * (180/PI);
250
       leg -> v_Mid_Deg = StandardAngle + v_Mid * (180/PI);
251
       leg -> v_End_Deg = StandardAngle + v_End * (180/PI);
252
253
       Move(leg);
254
     }
255 }
256
257 //-----
258
259 void Move_all_legs_at_once ( struct Leg * Front, struct Leg * Back,
      struct Leg * Left, struct Leg * Right){
260
     Interpolate(Front, 250);
261
     Interpolate(Back, 250);
262
     Interpolate(Left, 250);
263
     Interpolate(Right, 250);
264
265
     while(Front -> First_Ramp.isRunning()){
266
       Write(Front);
267
268
       Write(Back);
269
       Write(Left);
       Write(Right);
270
     }
271
272
273
     update_position(Front);
274
     update_position(Back);
275
     update_position(Left);
276
     update_position(Right);
277
278 }
279
280 //-----
281
282 //calls for functiones that together moves the center of mass forward
283 void Full_center_move(struct Leg * First_to_Base_point, struct Leg *
      Second_to_Base_point, struct Leg * First_to_move_back, struct Leg
      * Second_to_move_back, bool upside_down){
284
     Calculate_angles(First_to_Base_point, Base_height, Base_point,
      Base_point, upside_down, true);
     Calculate_angles(Second_to_Base_point, Base_height, Base_point,
285
      Base_point, upside_down, true);
286
     Calculate_angles(First_to_move_back, Base_height, 2*Base_point -
287
```

```
First_to_move_back -> totX, 2*Base_point - First_to_move_back ->
      totY, upside_down, true);
     Calculate_angles(Second_to_move_back, Base_height, 2*Base_point -
288
       Second_to_move_back -> totX, 2*Base_point - Second_to_move_back ->
       totY, upside_down, true);
289
290
     Move_all_legs_at_once(First_to_Base_point,Second_to_Base_point,
      First_to_move_back,Second_to_move_back);
291 }
292
293 //-----
294
295 void Center_shift (struct Leg * Opposite, struct Leg * Left, struct
      Leg * Right, struct Leg * Corner, int ToOrFrom){ //
     for(int i = 0; i <= 2; i ++ ){</pre>
296
       Opposite -> Mid.write(Opposite-> Mid_Pos - 2*ToOrFrom);
297
       Opposite -> Mid_Pos -= (7-6*(Base_height/100))*ToOrFrom; //
298
      Depending on base height, the amount of correction changes,
       Opposite -> End.write(Opposite-> End_Pos - 2*ToOrFrom); //lower
299
      base height results in greater angular correction
300
       Opposite -> End_Pos -= (7-6*(Base_height/100))*ToOrFrom;
301
       Left -> First.write(Left-> First_Pos - 2*ToOrFrom);
302
       Left -> First_Pos -= (12-8*(Base_height/100))*ToOrFrom;
303
       Right -> First.write(Right-> First_Pos - 2*ToOrFrom);
       Right -> First_Pos += (12-8*(Base_height/100))*ToOrFrom;
304
       delay(100);
305
306
     }
307
308 }
309
310 //----
311
_{312} // decides depending on which leg is moving, which legs that are
      suppose to shift the center of mass
313 void Center_shift_order(struct Leg * leg, int ToOrFrom){
     if (leg -> Name == "Leg One"){
314
       Center_shift(&LegThree, &LegTwo, &LegFour, &LegOne, ToOrFrom); //
315
       calls for the center off mass shifting
       Serial.println("LegOne");
316
     }
317
318
     else if(leg -> Name == "Leg Two"){
       Center_shift(&LegFour, &LegThree, &LegOne, &LegTwo, ToOrFrom);
319
320
       Serial.println("LegTwo");
     }
321
     else if(leg -> Name == "Leg Three"){
322
       Center_shift(&LegOne, &LegFour, &LegTwo, &LegThree, ToOrFrom);
323
324
       Serial.println("Leg Three");
     }
325
326
     else{
       Center_shift(&LegTwo, &LegOne, &LegThree, &LegFour, ToOrFrom);
327
       Serial.println("Leg Four");
328
     }
329
330 }
331
```

```
332 //-----
333
334 void Full_step_one_leg(struct Leg * leg, bool upside_down, bool
      simultaneously){ //cycle of one leg move
     Center_shift_order(leg, - 1);
335
336
     Calculate_angles(leg, Base_height - 40, Base_point, Base_point,
      upside_down, simultaneously);
337
     Calculate_angles(leg, Base_height, leg -> totX, leg -> totY,
      upside_down, simultaneously);
338
     Center_shift_order(leg,1);
339 }
340
341 //-----
342
_{343} //moves legs one at a time in the correct order in correlation to
      direction
344 void Move_order(struct Leg * Front, struct Leg * Back, struct Leg *
      Right, struct Leg * Left, bool upside_down){
345
346
     Full_step_one_leg(Front, upside_down, false); //move front leg
      relative to direction
347
     delay(1000);
     Full_step_one_leg(Back, upside_down, false); //move back leg
348
      relative to direction
349
     delay(1000);
     Full_center_move(Front, Back, Right, Left, upside_down); //shift
350
      centre of mass in forward direction
     delay(1000);
351
352
     Full_step_one_leg(Right, upside_down, false); //move right leg
353
      relative to direction
354
     delay(1000);
     Full_step_one_leg(Left, upside_down, false); //move left leg
355
      relative to direction
     delay(1000);
356
     Full_center_move(Front, Back, Right, Left, upside_down); //shift
357
      centre of mass in forward direction
358
     delay(1000);
359 }
360
361 //-----
362
363 //calculates positions for the foot that is suppose to move and
      desides order depending on direction
364 void Full_step_cycle(double Direction, double Speed, bool upside_down
      ) {
     double x = StepRadius*cos(Direction)*Speed;
365
366
     double y = StepRadius*sin(Direction)*Speed;
367
368
     LegOne.totX = Base_point + y;
369
     LegTwo.totX = Base_point + x;
370
     LegThree.totX = Base_point - y;
371
372
     LegFour.totX = Base_point - x;
```

```
LegOne.totY = Base_point - x;
374
     LegTwo.totY = Base_point + y;
375
     LegThree.totY = Base_point + x;
376
     LegFour.totY = Base_point - y;
377
378
379
     if(0<=Direction && Direction<=PI/2){</pre>
380
       Move_order(&LegTwo, &LegFour, &LegThree, &LegOne, upside_down);
381
     }
382
     if(PI/2<Direction && Direction<=PI){</pre>
       Move_order(&LegOne, &LegThree, &LegTwo, &LegFour, upside_down);
383
     }
384
     if(PI<Direction && Direction<=3*PI/2){</pre>
385
       Move_order(&LegFour, &LegTwo, &LegOne, &LegThree, upside_down);
386
     }
387
     if(3*PI/2<Direction && Direction<=2*PI){</pre>
388
389
       Move_order(&LegThree, &LegOne, &LegFour, &LegTwo, upside_down);
390
     }
391 }
392
   //-----
393
                               _____
394
395 void loop()
396 {
     if(Serial.available()){
397
       input = Serial.readStringUntil('\n');
398
       intInput = input.toInt();
399
       Serial.print("You typed: ");
400
       Serial.println(intInput);
401
402
     }
403
     //folling are tests of different directions and steps
404
     switch (intInput){
       case 7:
405
         TurnOff();
406
         delay(1000);
407
         intInput == 0;
408
409
         break;
410
       case 3:
         Center_shift_order(&LegOne,-1);
411
412
413
         Calculate_angles(&LegOne,50,30,30,false,false);
414
         delay(500);
         Calculate_angles(&LegOne,20,80,80,false,false);
415
         delay(500);
416
         Calculate_angles(&LegOne,50,30,30,false,false);
417
         delay(500);
418
419
         Calculate_angles(&LegOne,20,80,80,false,false);
420
         intInput=0;
421
         break;
       case 2:
422
         Full_step_cycle(0,1,false);
423
424
         intInput = 0;
425
         break;
      case 4:
426
```

373

```
Full_step_cycle(PI/2,1,false);
427
          intInput = 0;
428
          break;
429
        case 8:
430
          Full_step_cycle(PI,1,false);
431
432
          intInput = 0;
433
          break;
434
        case 6:
435
          Full_step_cycle(3*PI/2,1,false);
436
          intInput = 0;
437
          break;
        case 45:
438
          Full_step_cycle(PI/2,1,false);
439
          Full_step_cycle(PI/2,1,false);
440
          Full_step_cycle(PI/2,1,false);
441
442
          Full_step_cycle(PI/2,1,false);
443
          Full_step_cycle(PI/2,1,false);
          intInput = 0;
444
445
          break;
446
        case 9:
447
          Full_step_cycle(5*PI/8,1,false);
          Full_step_cycle(5*PI/8,1,false);
448
          Full_step_cycle(5*PI/8,1,false);
449
          Full_step_cycle(5*PI/8,1,false);
450
          Full_step_cycle(5*PI/8,1,false);
451
          intInput = 0;
452
453
          break;
        case 4555:
454
          Full_step_cycle(3*PI/2,1,true);
455
          Full_step_cycle(3*PI/2,1,true);
456
457
          Full_step_cycle(3*PI/2,1,true);
          Full_step_cycle(3*PI/2,1,true);
458
          Full_step_cycle(3*PI/2,1,true);
459
          Full_step_cycle(3*PI/2,1,true);
460
461
          intInput = 0;
          break;
462
463
        case 1793:
          Full_step_cycle(0,0,false);
464
          for(int v = 0; v<=20; v++){</pre>
465
            Full_step_cycle(PI*v/10,1,false);
466
467
            Full_step_cycle(PI*v/10,1,false);
          }
468
469
          intInput = 0;
          break;
470
        case 1452:
471
472
          for(int v = 1; v<=2; v++){</pre>
473
            Full_step_cycle(7*PI/4,1,false);
474
          }
          for(int v = 1; v<=2; v++){</pre>
475
476
            Full_step_cycle(PI,1,false);
          }
477
          for(int v = 1; v<=2; v++){</pre>
478
479
            Full_step_cycle(PI/2,1,false);
480
          }
```

```
for(int v = 1; v<=2; v++){</pre>
481
          Full_step_cycle(0,1,false);
482
483
        }
484
         intInput = 0;
485
         break;
       case 666:
486
         Full_step_cycle(PI/4,0,false);
487
         intInput = 0;
488
         break;
489
     }
490
   delay(4000);
491
492 }
```

Appendix D

Acumen code

```
1 //Omnidirectional quadruped sprawling type robot
2 //Bachelors Thesis MF133X
3 //Date: 2021-05-21
4 //Authors: Samuel Stenow, Simon Lindenfors
5 //Description: Code for Acumen simulation.
6 //Simulates a very simple design of the robot
7 //and a circular movement of one leg
8
9 model Main(simulator) =
10 initially
11 c1 = create Robot((0,0,0),(0,0,0),0), //creates robot
12 //creates and initiates variables
13 theta = 0, theta' = 0, theta'' = 0, //angle, angular velocity as well
      as acceleration
14 theta2 = 0, theta2' = 0, theta2'' = 0,
15 l = 2, //radius
16 \ 12 = 4,
17 x = 0, y = 0, //x and y pos difference
18 x^2 = 0, y^2 = 0
19
20
21
22 always
_{23} if theta < pi/4 //to move a quarter of a cirle
24 then theta'' = 0.25, theta2'' = 0.25 //increase angular acceleration
_{25} else if theta' > 0 //stops when reaching the destination
26 then theta' = 0, theta2' = 0
_{\rm 27} else if theta > 0 //changing acceleration to 0
28 then theta'' = 0, theta2'' = 0
29 noelse,
30 //equations for x and y coordinates
31 x = 1 \times \cos(\text{theta}), y = 1 \times \sin(\text{theta}),
32 x^2 = 12 \cos(\text{theta}^2) - 2, y^2 = 12 \sin(\text{theta}^2),
33 //send to robot
34 \text{ c1.pos1} = (x, y, 0)
35 \text{ c1.pos2} = (x2, y2, 0),
36 c1.theta = theta2
```

```
37
38
39
40 model Robot(pos1,pos2,theta) =
41 initially
42 _3D = (),_Plot=()
43 always
44 //skapar roboten
45 _3D = (Box center =(0,0,0) size = (4,7,0.5) color = cyan rotation =
     (0,0,0)
46 Sphere center=(2,3.5,0) size = 0.5 color=magenta rotation=(0,0,0)
47 Sphere center=(-2, -3.5, 0) size = 0.5 color=red rotation=(0, 0, 0)
48 Sphere center=(2,-3.5,0) size = 0.5 color=green rotation=(0,0,0)
49 Sphere center=(-2,3.5,0) size = 0.5 color=yellow rotation=(0,0,0)
50 Cylinder center=pos1+(2,3.5,0) size = (3,0.2) color = black rotation
      =(0,0,theta+pi/2)
51 Cylinder center=(4, -3.5, 0) size = (3, 0.2) color = black rotation
      =(0,0,pi/2)
52 Cylinder center=(-4, -3.5, 0) size = (3, 0.2) color = black rotation
      =(0,0,pi/2)
53 Cylinder center=(-4, 3.5, 0) size = (3, 0.2) color = black rotation
      =(0,0,pi/2)
54 Sphere center=pos2+(4,3.5,0) size = 0.5 color=magenta rotation
      =(0,0,0)
55 Sphere center=(-6, -3.5, 0) size = 0.5 color=red rotation=(0, 0, 0)
56 Sphere center=(6,-3.5,0) size = 0.5 color=green rotation=(0,0,0)
57 Sphere center=(-6,3.5,0) size = 0.5 color=yellow rotation=(0,0,0)
58 Cylinder center=pos2+(4,3.5,-1.5) size = (3,0.2) color = black
      rotation=(pi/2,0,0)
59 Cylinder center=(6, -3.5, -1.5) size = (3, 0.2) color = black rotation=(
      pi/2,0,0)
60 Cylinder center=(-6, -3.5, -1.5) size = (3, 0.2) color = black rotation
      =(pi/2,0,0)
61 Cylinder center=(-6, 3.5, -1.5) size = (3, 0.2) color = black rotation=(
      pi/2,0,0)
```

```
62 )
```

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